

**DEWEY WATERS LIMITED**  
**HERITAGE WORKS, WINTERSTOKE ROAD, WESTON-SUPER-MARE BS24 9AN**

**HAND LAY UP (CONTACT MOULDED) GRP TOTALLY INTERNALLY FLANGED SECTIONAL WHOLESOME**  
**COLD WATER STORAGE TANKS SPECIFICATION**

General

Tanks (cisterns) shall be provided as agreed with the client and in accordance with the contracted applicable schedule/bills of quantities. They shall comply with the Water Supply (Water Fittings) Regulations 1999 (England and Wales) and the Water Byelaws 2000 (Scotland), together with BS EN 13280: 2001 - Specification for glass fibre reinforced cisterns of one piece and sectional construction, for the storage, above ground of cold water.

The tanks themselves and all materials used in their manufacture and which come into contact with the stored water shall be approved for use in contact with wholesome water under the Water Regulations Advisory Scheme (WRAS). The tank WRAS approval certificate number is 0507096.

The tanks shall be manufactured under a quality management system registered by the LPCB under the UKAS scheme to BS EN ISO.9001: 2000 with specific quality control arrangements being based upon BS4549-1: 1997 - QC requirements for reinforced plastic mouldings.

**Panels**

Panels shall be produced by a single face contact moulding process.

Panels shall be manufactured in either metric 1000 mm and 500 mm format with corner "L" shaped variations as required. Side and lid panels shall be integrally insulated at manufacture.

Insulation shall be HCFC free and of a minimum 25 mm thickness and be fully encapsulated within a waterproof and rodent proof membrane to meet BS 5422: 2001 and current building regulations.

All panels shall be internally flanged and bolted.

Roof panels shall be flat.



## HLU TIF Tanks Base Panel Options:

Tank Type	Flange Type	Foundation Type *	Max Depth
<i>Metric</i>	Internal	Continuous flat	3.00 m
<i>Metric</i>	Internal	Supports at 500 mm centers	3.00 m

\* See Foundation / Support requirements below.

Partition or division panels shall be un-insulated. They shall be capable of supporting the applied water pressure from either side at the working depth and shall remain fully watertight. Partitions shall be of full height.

Panel colour shall normally be RAL 9001 (cream) but other colours may be utilized if required by the client.

## Tank construction

Reinforcement of the tank sidewalls shall be by means of a maintenance free internal stainless steel tie-rod system, thus eliminating the need for external steel support members. The stainless steel shall be grade 316 to BS 970 Part 1 1996.

All bolts, nuts and washers shall be stainless steel grade A4 (BS 3692: 2001 ).

Roof panels shall be supported by tubular UPVC internal support pillars .The resulting roof structure shall be capable of roof loading as defined in BS6399 Part 1 1996.

Tanks shall have access manways with a clear aperture of 710 mm x 710 mm and which shall be incorporated in the roof layout. They shall have screened vents in the moulded upstand and which shall incorporate 0.65 mm insect proof mesh.

Inspection hatches with a minimum 350 mm x 350 mm aperture and a bolted and sealed cover plate may be provided as required. Raised valve chambers to maximize holding capacity may also be incorporated into the tank roof design.

Side, base and lid sealants shall be WRAS approved material and used to affect a watertight seal between the modular panels.



## Connections

Provision for connections within the panels shall be made at the time of manufacture. On site cutting through the insulation shall not be permitted. It is the responsibility of the client to advise Dewey Waters Ltd of the required location of connections and their sizes thus enabling production drawings to be produced.

Overflows and warning pipes shall be designed to meet water regulations and water byelaws and shall incorporate "Intersect" screened overflow units in order to prevent the ingress of insects and/or other material into the stored water. Threaded or flanged UPVC/ABS connections shall normally be fitted on site into the prepared provisions. Fittings above the working water level such as overflows and warning pipes may be of the tank connector type. Fittings below the working water level shall be flanged to the tank wall.

## **Access Ladders and Tank Top Railing**

Tanks with depths of 1500 mm or more may be provided with internal and external ladders at the request of the client.

External ladders: As Dewey Waters Limited (DWL) are not in a position to determine how an individual tank is maintained the onus is on the client to determine a safe system of work to be implemented when access to the manway or ball valve is required. This may involve fixed ladders or other means of access such as portable tower scaffolds may be utilized.

If external ladders are selected then DWL will advise on the type of ladders available and suitable for the specific application and which may be hooped to BS.4211: 2005 or to DWL own design. They shall be manufactured from galvanized steel or other approved material.

The length of fixed external ladders shall be tank height for tanks installed on flat concrete bases. Where tanks are to be installed on piers or steels etc then the client must advise the additional height.

Internal ladders: Shall be of stainless steel 316 grade.

Railings: Tank top railing is available if required by the client safe system of work.

## **Working Space**

Provision for working clearances around all sectional tanks shall meet the minimum clearances stated in the DWL site requirements leaflet.

## **Foundation / Support**

**All tanks shall be supported on a foundation, provided by the Client, the surface of which must be flat and level and to the tolerances stated in BS EN 13280:2001 Annex M paragraph M2, OP.41A: HLU Sectional Tank Foundation Specification and in the DWL site requirement leaflet.**

## **Commissioning**

DWL  
OP.20B HLU TIF Sectional Tank Specification  
Issue 01 ( Specific to HLU )

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Association of Tank  
and Cistern Manufacturers



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Commissioning (ie the filling of the tank with water) is the responsibility of the Client. If contracted Dewey Waters Ltd will commission the tank at the time of installation otherwise it should be completed within 10-days. If this is the case and leakage occurs then Dewey Waters Ltd will attend and rectify without charge. Tanks commissioned outside this 10-day period will be rectified by Dewey Waters Ltd but a site attendance charge may be applied.

## **Chlorination**

Where contracted DWL will chlorinate the tank and any other agreed items to BS.6700:1997 Clause 3.1.10.4.1

## **Marking**

All tanks shall be clearly and durably marked by a waterproof adhesive label conforming to BS EN 13280:2001 paragraph 11. The label shall state Dewey Waters Ltd name, address, logo, tank capacity, BS EN number and type, model number and job number. A WRAS approved label shall also be applied.

